

## WHAT IS CLAIMED IS:

1. A polyester resin composition for a toner comprising:  
a titanium compound in an amount of from 0.005 to 4% by weight, and  
5 an inorganic phosphorus compound in an amount of from 0.001 to 5% by weight.
2. The polyester resin composition according to claim 1, wherein a weight  
ratio of the titanium compound to the inorganic phosphorus compound is from  
10 0.07 to 5.
3. The polyester resin composition according to claim 1, wherein the  
inorganic phosphorus compound is an inorganic phosphoric acid or a salt thereof.
- 15 4. The polyester resin composition according to claim 1, wherein the  
inorganic phosphorus compound is a polyphosphoric acid or a salt thereof.
5. The polyester resin composition according to claim 4, wherein the  
polyphosphoric acid or a salt thereof has a number-average molecular weight of  
20 from 110 to 1000.
6. The polyester resin composition according to claim 1, wherein the  
titanium compound is a compound having a Ti-O bond.
- 25 7. The polyester resin composition according to claim 6, wherein the

compound having a Ti-O bond has an alkoxy group, alkenyloxy group or acyloxy group, each having a total number of carbon atoms of from 1 to 28.

8. The polyester resin composition according to claim 6, wherein the compound having a Ti-O bond is a titanium compound represented by the formula (I):



wherein X is a substituted amino group having a total number of carbon atoms of from 1 to 28; Y is an alkoxy group, alkenyloxy group or acyloxy group, each having a total number of carbon atoms of from 1 to 28; and each of n and m is an integer of from 1 to 3, wherein a sum of n and m is 4; and/or a titanium compound represented by the formula (II):



wherein Z is an alkoxy group, alkenyloxy group or acyloxy group, each having a total number of carbon atoms of from 1 to 28, wherein the four kinds of Z may be identical or different from each other.

9. The polyester resin composition according to claim 1, which is prepared by using as raw material monomers for the polyester an alcohol component comprising an alcohol having a bisphenol A backbone in an amount of from 10 to 100% by mol and a carboxylic acid component.

10. The polyester resin composition according to claim 1, which is prepared

by using as raw material monomers for the polyester an alcohol component and a carboxylic acid component comprising an alkenyl-substituted succinic acid compound of which alkenyl group has 2 to 20 carbon atoms.

- 5      11.    The polyester resin composition according to claim 1, wherein the softening point of the polyester resin composition is from 90° to 170°C.
12.    A toner comprising the polyester resin composition as defined in claim 1.
- 10     13.    A process for preparing the polyester resin composition for a toner as defined in claim 1, comprising the step of polycondensing the raw material monomers for the polyester in the presence of a titanium compound and an inorganic phosphorus compound.